

TABOREN PH 89 C40 - 074

Description

TABOREN-PH 89 C40 - 074 is a compound based on polypropylene homopolymer filled with 40% of calcium carbonate , stabilized with a high antioxidant package + UV . It is designed for injection moulding .The grade is available in black colour.



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	Properties	Test method	Unit	Typical value
Physical	Melt Flow Index (230°C / 2,16 kg)	ISO 1133	g/10 min	11,0
	Density	ISO 1183-1	g/cm ³	1,13
Mechanical	Tensile Strength at Yield	ISO 527	MPa	30
	Elongation at Break	ISO 527	%	5
	Charpy Notched Impact Strength	ISO 179-1/1eA 23°C	KJ/m ²	2,5
	Charpy Unnotched Impact Strength	ISO 179-1/1eU 23°C	KJ/m ²	22
	Flexural Modulus	ISO 178	MPa	3200
Thermal	VICAT Softening Temperature	ISO 306 method A50	°C	150

Notes* The above values are typical for this material, not standardized.

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Processing Guidelines

Drying

TABOREN-PH 89 C40 - 074 is recommended to be pre-dried before processing. A guideline is to dry the grade at 80°C for 3 hrs.

Machine Requirements:

TABOREN-PH 89 C40 - 074 can be processed without problems on standard moulding machines.

The following moulding parameters are to be used as guidelines:

Melt Temperature: 200 – 250°C
Injection Speed: Medium
Injection Pressure: 90 – 130 MPa
Hold-on Pressure: >40% of injection pressure
Mould Temperature: 30 - 50°C

Storage and handling

TABOREN-PH 89 C40 - 074 should be stored in dry conditions at temperatures below 50°C and protected from UV light. Improper storage may initiate degradation resulting in odour generation, colour changes and could have negative effects on the physical properties of the product.

Safety

TABOREN-PH 89 C40 - 074 is not classified as a dangerous preparation. A Safety Datasheet is available on request. Please contact your SILON representative for more details on various aspects of safety.

Recycling

The product is suitable for recycling using modern methods of shredding and cleaning.



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